

Date: Tuesday, 03/04/2007 11:02:08 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SET SCREW  
 Job Number : 31571 -4  
 Estimate Number : 12804  
 P.O. Number :  
 This Issue : 03/04/2007 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : PURCHASED PARTS  
 Previous Run : 31384  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev:A New Issue 07-03-20 JLM

Part Number : D35851  
 Drawing Number : D3585 REV A  
 Project Number : N/A  
 Drawing Revision : A  
 Material :  
 Due Date : 10/04/2007 Qty: 30 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
 REMOVE FROM STOCK

D3585-1 B 31384

MF 07-04-09

2.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
 DRILL HOLE PER DRWG D3585 REV.A

MF 08-02-26 (30)

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 08/02/26 30

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 REIDENTIFY & STOCK  
 USING NEW B/N

ST110 R 5/12/27 (30)

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(30) 08/02/27

Job Completion



08/02/27

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		<del>split w/o - took 40 screw</del>	<del>MF</del>	<del>07-07</del>			
		<del>split w/o - took 4 screws</del>	<del>MF</del>	<del>07-07-17</del>			
07-09-10 07/10/22	2	Split w/o took 2 screws split w/o	MF	07-09-10 07/10/22	2		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

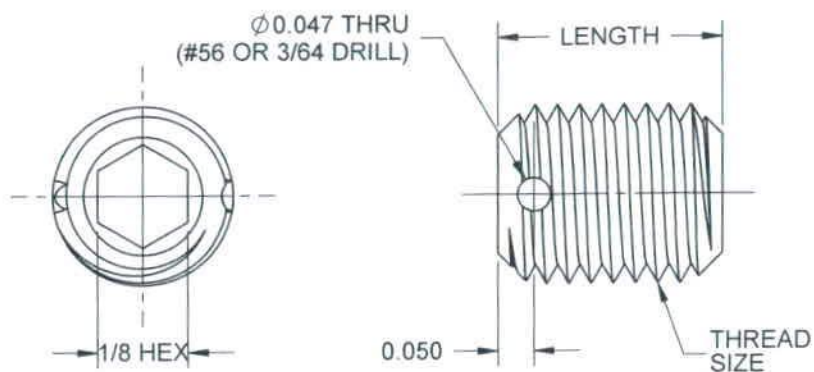
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN B	DRAWN BY B	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED #	DRAWING NO. D3585	REV. A SHEET 1 OF 1
DATE 07.01.02		TITLE SET SCREW	SCALE NTS
REV A	DATE 07.01.02	DESCRIPTION NEW ISSUE	

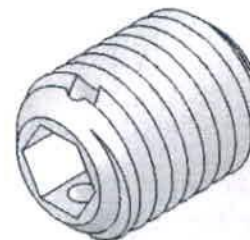
## SPECIFICATION CONTROL DRAWING



P/N	THREAD SIZE	LENGTH	POSSIBLE SUPPLIER
D3585-1	1/4-28 UNF	0.313	McMASTER-CARR P/N 90289A352

### NOTES:

- 1) TYPE: KNURLED CUP POINT SET SCREW
- 2) MATERIAL: BLACK-OXIDE ALLOY STEEL
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX



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